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Robust Design for Crash at DaimlerChrysler Commercial Vehicles CAE

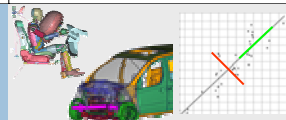
3. LS-DYNA FORUM 2004
October 14/15, Bamberg

Frank C. Günther (DaimlerChrysler AG/Knorr-Bremse)
Heiner Müllerschön (DYNAmore GmbH)
Willem Roux (Livermore Software Technology Corporation)

Robustness Study of an LS-DYNA Occupant Simulation Model at
DaimlerChrysler Commercial Vehicles Using LS-OPT

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Outline



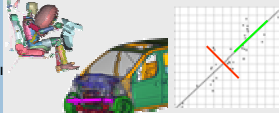
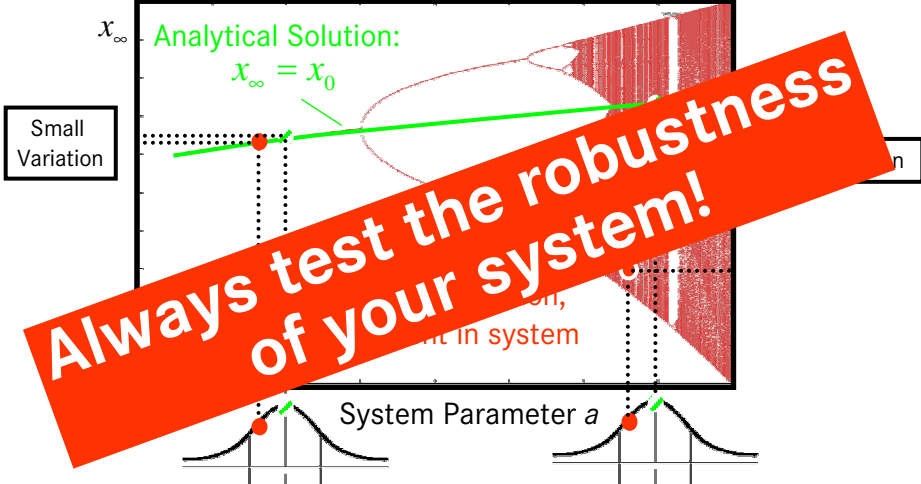
- Why is robustness important in crash?
- Meta-Modeling theory:
Separation of deterministic and random variation
- Application (1): front impact model
- Application (2): sled test model
- Convergence studies
- Conclusions / outlook

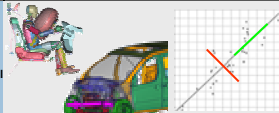
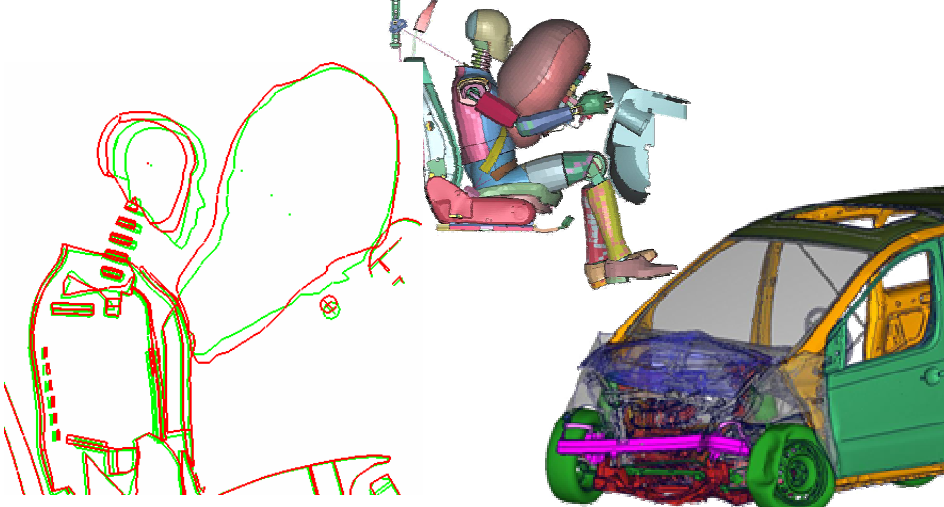
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Robustness Study of an LS-DYNA Occupant Simulation Model at DaimlerChrysler Commercial Vehicles Using LS-OPT		DAIMLERCHRYSLER	
Real-Life Variations in Crash		<ul style="list-style-type: none"> • Why is robustness important in crash? • Meta-Modeling theory: Separation of deterministic and random variation • Application (1): front impact model • Application (2): sled test model • Convergence studies • Conclusions / outlook 	
<p>Varying Input Parameters (test setup, tolerances)</p> <p>Varying Output Parameters</p> <p>System Inherent Variations (Bifurcations, Chaos, Unpredictable Variations)</p>			
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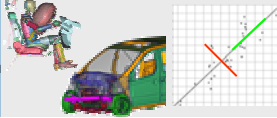
Robustness Study of an LS-DYNA Occupant Simulation Model at DaimlerChrysler Commercial Vehicles Using LS-OPT		DAIMLERCHRYSLER	
Example: Logistic Equation		<ul style="list-style-type: none"> • Why is robustness important in crash? • Meta-Modeling theory: Separation of deterministic and random variation • Application (1): front impact model • Application (2): sled test model • Convergence studies • Conclusions / outlook 	
$x_{n+1} := a x_n (1 - x_n), \quad x_0 = 1 - \frac{1}{a}$			
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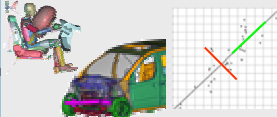
Robustness Study of an LS-DYNA Occupant Simulation Model at DaimlerChrysler Commercial Vehicles Using LS-OPT		DAIMLERCHRYSLER	
<p>Example: Logistic Equation</p> $x_{n+1} := a x_n (1 - x_n), \quad x_0 = 1 - \frac{1}{a}$		<ul style="list-style-type: none"> • Why is robustness important in crash? • Meta-Modeling theory: Separation of deterministic and random variation • Application (1): front impact model • Application (2): sled test model • Convergence studies • Conclusions / outlook 	
<p>Analytical Solution: $x_\infty = x_0$</p> <p>Small Variation</p>  <p>Always test the robustness of your system!</p>			
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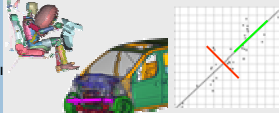
Robustness Study of an LS-DYNA Occupant Simulation Model at DaimlerChrysler Commercial Vehicles Using LS-OPT		DAIMLERCHRYSLER	
<p>Inherent Variations can be observed for structural and occupant problems.</p>		<ul style="list-style-type: none"> • Why is robustness important in crash? • Meta-Modeling theory: Separation of deterministic and random variation • Application (1): front impact model • Application (2): sled test model • Convergence studies • Conclusions / outlook 	
			
3. LS-DYNA FORUM / October 14/ 15, 2004 / Günther, Müllerschön, Roux / DaimlerChrysler Commercial Vehicles			6

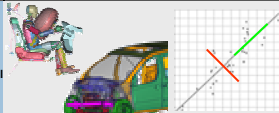
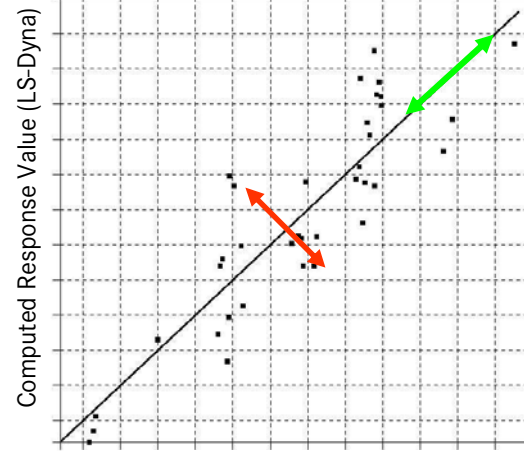
Robustness Study of an LS-DYNA Occupant Simulation Model at DaimlerChrysler Commercial Vehicles Using LS-OPT		DAIMLERCHRYSLER	
<h3>How can Meta-Modeling help us?</h3> <ul style="list-style-type: none"> ■ Determine robustness of crash problems in LS-OPT based on LS-DYNA simulations ■ Separate random and deterministic variation of results ■ Get a better feel for the accuracy of our predictions and the repeatability of tests. ■ Compute Sensitivities ■ Identify influence factors on variation of results (stochastic contributions) ■ More efficient alternative to standard stochastic approach (Monte-Carlo analysis) 		<ul style="list-style-type: none"> • Why is robustness important in crash? • Meta-Modeling theory: Separation of deterministic and random variation • Application (1): front impact model • Application (2): sled test model • Convergence studies • Conclusions / outlook 	
3. LS-DYNA FORUM / October 14/ 15, 2004 / Günther, Müllerschön, Roux / DaimlerChrysler Commercial Vehicles		7	

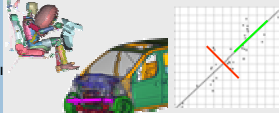
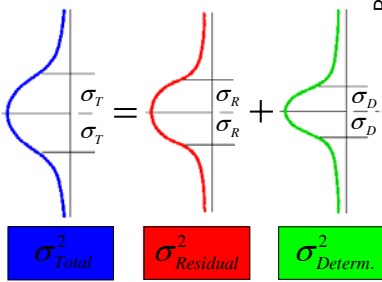
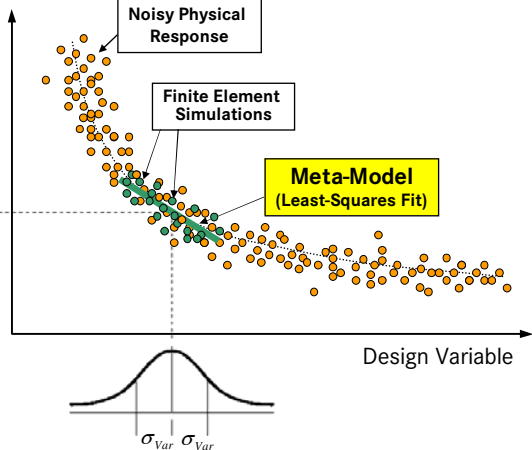
Robustness Study of an LS-DYNA Occupant Simulation Model at DaimlerChrysler Commercial Vehicles Using LS-OPT		DAIMLERCHRYSLER	
<h3>Meta-Modeling as Projection onto a Predictable Space</h3>		<ul style="list-style-type: none"> • Why is robustness important in crash? • Meta-Modeling theory: Separation of deterministic and random variation • Application (1): front impact model • Application (2): sled test model • Convergence studies • Conclusions / outlook 	
$y = \eta(\mathbf{x})$			
<div style="border: 1px solid black; padding: 2px; display: inline-block;">Scalar response variable</div>		<div style="border: 1px solid black; padding: 2px; display: inline-block;">LS-DYNA</div>	
<div style="border: 1px solid black; padding: 2px; display: inline-block;">Vector of design variables</div>			
$\eta(\mathbf{x}) = f(\mathbf{x}) + r(\mathbf{x}) = P\eta(\mathbf{x}) + Q\eta(\mathbf{x})$			
<div style="border: 1px solid black; padding: 2px; display: inline-block;">Meta-model</div>		<div style="border: 1px solid black; padding: 2px; display: inline-block;">Residual</div>	
<div style="border: 1px solid black; padding: 2px; display: inline-block;">Projection onto predictable space</div>		<div style="border: 1px solid black; padding: 2px; display: inline-block;">Projection onto residual space</div>	
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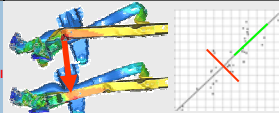
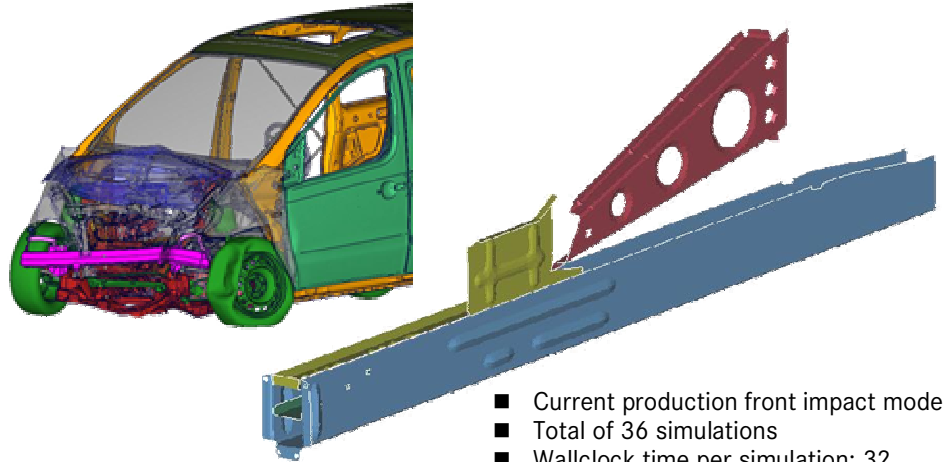
Robustness Study of an LS-DYNA Occupant Simulation Model at DaimlerChrysler Commercial Vehicles Using LS-OPT	
Meta-Model Characteristics	<ul style="list-style-type: none"> • Why is robustness important in crash? • Meta-Modeling theory: Separation of deterministic and random variation • Application (1): front impact model • Application (2): sled test model • Convergence studies • Conclusions / outlook 
$f(\mathbf{x}) = \sum_{\alpha=1}^n a_{\alpha} \varphi_{\alpha}(\mathbf{x}) = \mathbf{a}^T \boldsymbol{\varphi}(\mathbf{x})$	
n coefficients	n basis functions, e.g. linear or quadratic
$[\mathbf{x}_i] = \mathbf{X} = [\mathbf{x}_1 \ \mathbf{x}_2 \ \dots \ \mathbf{x}_m]$	
m experimental points, e.g. D-optimality criterion	
$\Phi = [\Phi_{i\alpha}] = [\varphi_{\alpha}(\mathbf{x}_i)]$	
$m \times n$ basis function matrix	
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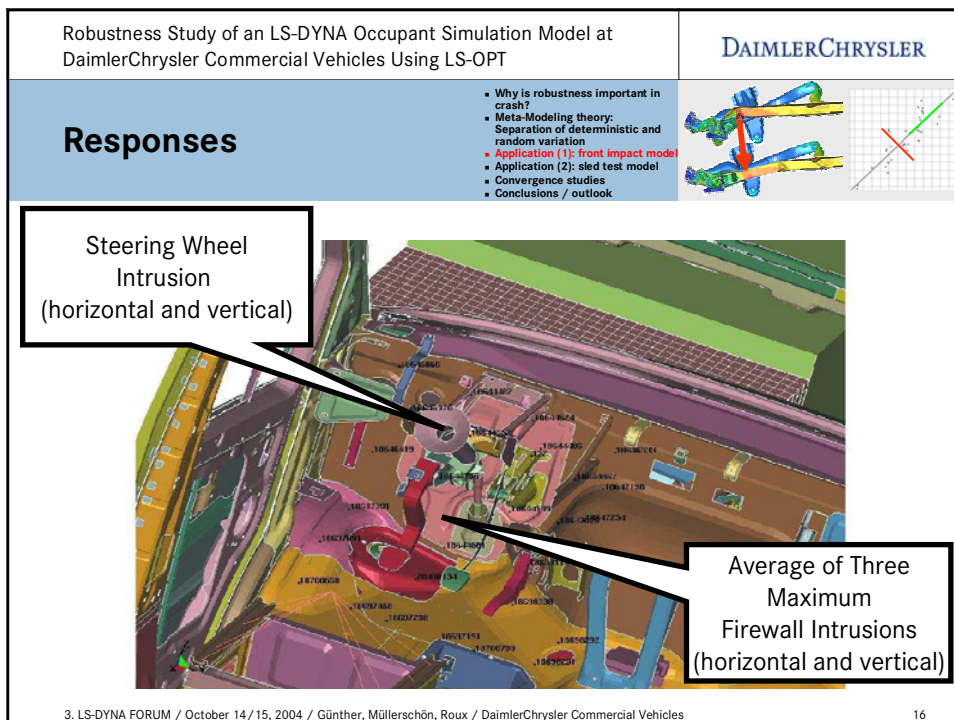
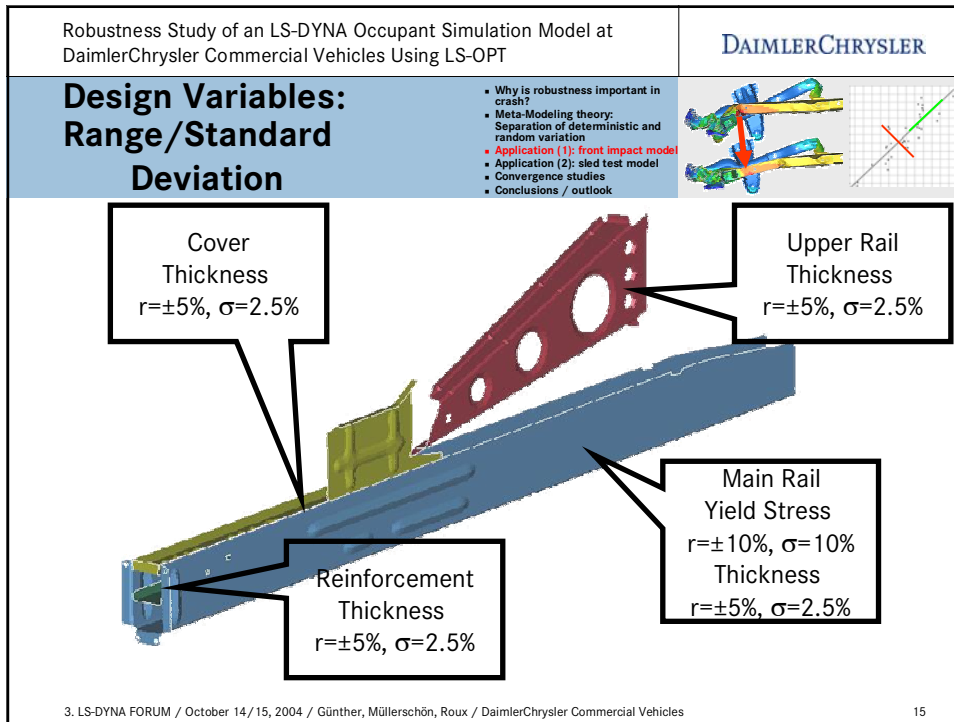
Robustness Study of an LS-DYNA Occupant Simulation Model at DaimlerChrysler Commercial Vehicles Using LS-OPT	
Fit Meta-Model to Experiments	<ul style="list-style-type: none"> • Why is robustness important in crash? • Meta-Modeling theory: Separation of deterministic and random variation • Application (1): front impact model • Application (2): sled test model • Convergence studies • Conclusions / outlook 
$\mathbf{y}^T = [y_1 \ y_2 \ \dots \ y_m]$	$\mathbf{r}^T = [r_1 \ r_2 \ \dots \ r_m] = \mathbf{y}^T - \mathbf{a}^T \Phi^T = \mathbf{y}^T - \mathbf{f}^T$
Result vector	Residual vector
Prediction vector	
$\mathbf{a} = (\Phi^T \Phi)^{-1} \Phi^T \mathbf{y} \quad \text{minimizes} \quad \mathbf{r}^T \mathbf{r}$	
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Robustness Study of an LS-DYNA Occupant Simulation Model at DaimlerChrysler Commercial Vehicles Using LS-OPT	DAIMLERCHRYSLER
Solution Decomposition Using the Meta-Modeling Technique	<ul style="list-style-type: none"> • Why is robustness important in crash? • Meta-Modeling theory: Separation of deterministic and random variation • Application (1): front impact model • Application (2): sled test model • Convergence studies • Conclusions / outlook 
$\mathbf{f} = \mathbf{A}\mathbf{y} \quad \text{with} \quad \mathbf{A} = \Phi(\Phi^T\Phi)^{-1}\Phi^T, \quad \mathbf{A} = \mathbf{A}^T, \quad \mathbf{A}\mathbf{A} = \mathbf{A}$	
<div style="border: 1px solid black; padding: 2px; display: inline-block;">Predictability Projection Matrix</div>	
$\mathbf{r} = \mathbf{B}\mathbf{y} \quad \text{with} \quad \mathbf{B} = \mathbf{I} - \mathbf{A}, \quad \mathbf{B} = \mathbf{B}^T, \quad \mathbf{B}\mathbf{B} = \mathbf{B}, \quad \mathbf{A}\mathbf{B} = \mathbf{0}$	
<div style="border: 1px solid black; padding: 2px; display: inline-block;">Residual Projection Matrix</div>	
$\mathbf{y} = \mathbf{A}\mathbf{y} + \mathbf{B}\mathbf{y} = \mathbf{f} + \mathbf{r} \quad \text{with} \quad \mathbf{f}^T\mathbf{r} = 0$	
<div style="border: 1px solid black; padding: 2px; display: inline-block;">Solution Decomposition</div> <div style="border: 1px solid black; padding: 2px; display: inline-block; margin-left: 100px;">Orthogonality</div>	
<div style="border: 1px solid black; padding: 2px; display: inline-block;">Predictable by Meta-Model</div> <div style="border: 1px solid black; padding: 2px; display: inline-block; margin-left: 100px;">Residual</div>	
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Metamodeling: Decomposition of Deterministic and Random Variation	<ul style="list-style-type: none"> • Why is robustness important in crash? • Meta-Modeling theory: Separation of deterministic and random variation • Application (1): front impact model • Application (2): sled test model • Convergence studies • Conclusions / outlook 
	
<div style="border: 2px solid green; padding: 5px; display: inline-block; color: green;"> Variation of response based on variation of design variables </div>	
<div style="border: 2px solid red; padding: 5px; display: inline-block; color: red;"> Random variation of response (noise, chaos, bifurcations) </div>	
<div style="border: 2px solid black; padding: 5px; display: inline-block;"> We can separate deterministic variation and random variation! </div>	
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Robustness Study of an LS-DYNA Occupant Simulation Model at DaimlerChrysler Commercial Vehicles Using LS-OPT		DAIMLERCHRYSLER	
Meta-Modeling and Stochastic Contributions		<ul style="list-style-type: none"> • Why is robustness important in crash? • Meta-Modeling theory: Separation of deterministic and random variation • Application (1): front impact model • Application (2): sled test model • Convergence studies • Conclusions / outlook 	
<p>Stochastic Contributions</p> $\sigma_T = \sigma_R + \sigma_D$ <p>  </p> <p> σ_{Total}^2 $\sigma_{Residual}^2$ $\sigma_{Determ.}^2$ </p>		 <p>Response</p> <p>Noisy Physical Response</p> <p>Finite Element Simulations</p> <p>Meta-Model (Least-Squares Fit)</p> <p>Design Variable</p> <p>σ_{Var} σ_{Var}</p>	
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Robustness Study of an LS-DYNA Occupant Simulation Model at DaimlerChrysler Commercial Vehicles Using LS-OPT		DAIMLERCHRYSLER	
Application 1: Front Impact Model		<ul style="list-style-type: none"> • Why is robustness important in crash? • Meta-Modeling theory: Separation of deterministic and random variation • Application (1): front impact model • Application (2): sled test model • Convergence studies • Conclusions / outlook 	
		<ul style="list-style-type: none"> ■ Current production front impact model ■ Total of 36 simulations ■ Wallclock time per simulation: 32 hours on 16 cpus. 	
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Robustness Study of an LS-DYNA Occupant Simulation Model at DaimlerChrysler Commercial Vehicles Using LS-OPT



Effect of Number of Simulations


- Why is robustness important in crash?
- Meta-Modeling theory: Separation of deterministic and random variation
- Application (1): front impact model
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- Conclusions / outlook

Probability of event	Required number of runs for observing 1 or more occurrences at 95% probability
0.45	5
0.26	10
0.14	20
0.095	30
0.06	50
0.03	100

In the present study, we were able to capture phenomena that occur with a probability of approx. 10% .

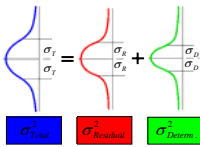
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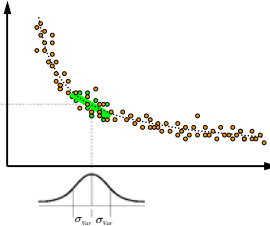
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Random and Deterministic Variation of Responses

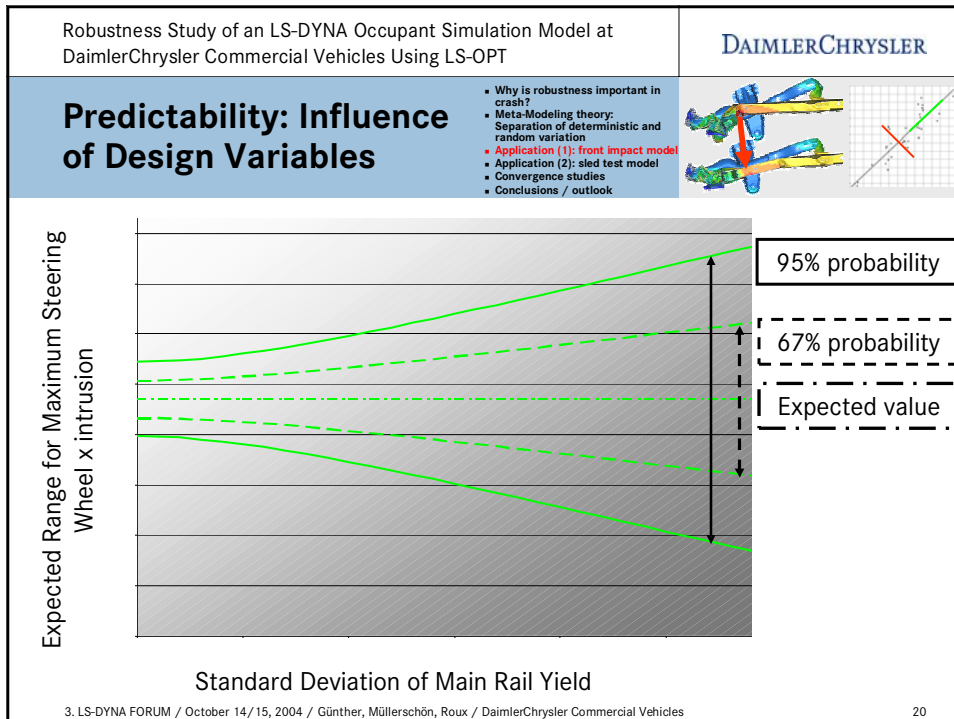
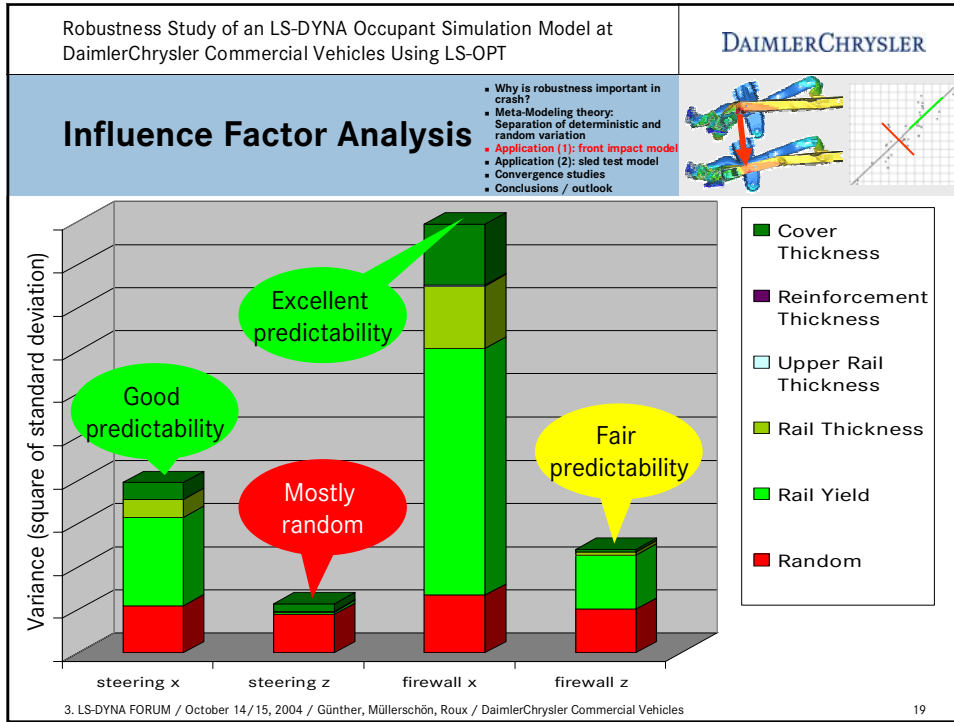
- Why is robustness important in crash?
- Meta-Modeling theory: Separation of deterministic and random variation
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Intrusion	Reference Simulation	Mean	Deter- ministic Standard Deviation	Random Standard Deviation	Total Standard deviation
Steering X	96%	100%	13%	8%	15%
Steering Z	96%	100%	6%	11%	12%
Firewall X	93%	100%	11%	4%	13%
Firewall Z	84%	100%	16%	13%	21%

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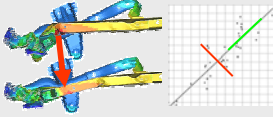


Robustness Study of an LS-DYNA Occupant Simulation Model at DaimlerChrysler Commercial Vehicles Using LS-OPT



Sensitivities


- Why is robustness important in crash?
- Meta-Modeling theory: Separation of deterministic and random variation
- Application (1): front impact model
- Application (2): sled test model
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- Conclusions / outlook



Intrusion	Normalized Derivative				
	Rail Yield	Rail Thickness	Upper Rail Thickness	Reinforcement Thickness	Cover Thickness
Steering X	-100%	-92%	Trivial	Trivial	-118%
Steering Z	Trivial	Trivial	Trivial	Trivial	-78%
Firewall X	-169%	-170%	Trivial	Trivial	-224%
Firewall Z	-80%	-40%	Trivial	Trivial	-47%

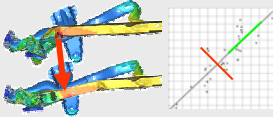
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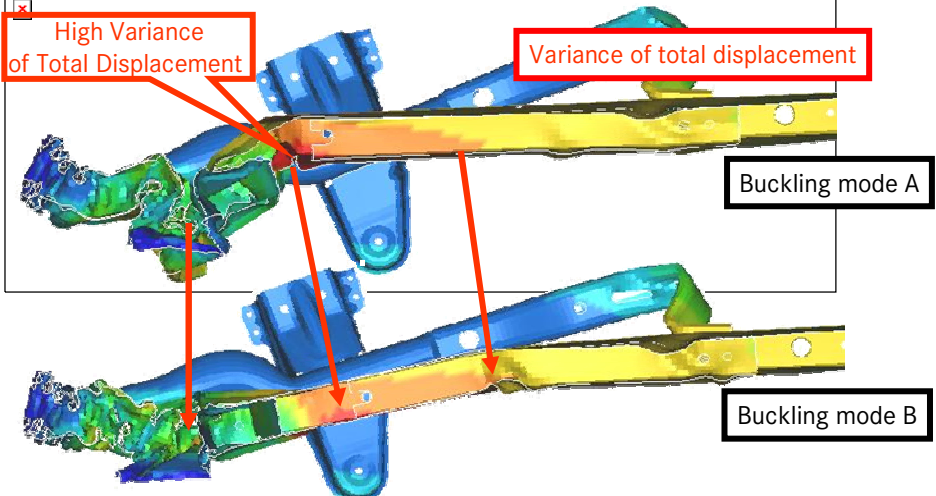
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Predicting Robustness of Mechanisms

- Why is robustness important in crash?
- Meta-Modeling theory: Separation of deterministic and random variation
- Application (1): front impact model
- Application (2): sled test model
- Convergence studies
- Conclusions / outlook





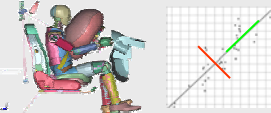
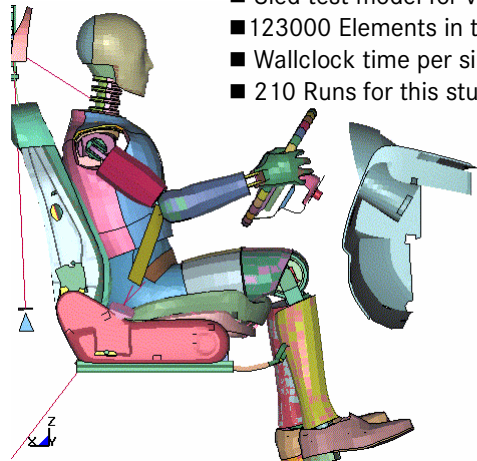
High Variance of Total Displacement

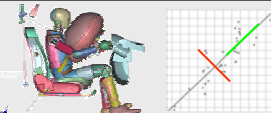
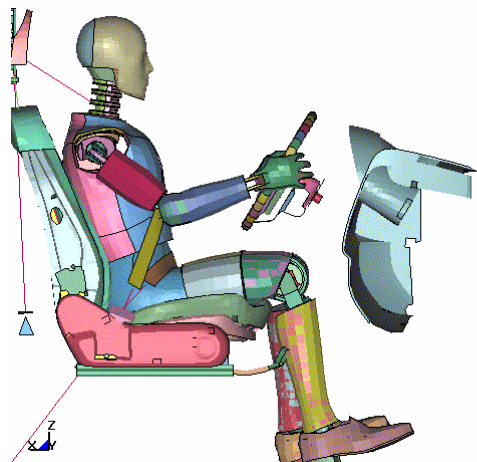
Variance of total displacement

Buckling mode A

Buckling mode B

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Robustness Study of an LS-DYNA Occupant Simulation Model at DaimlerChrysler Commercial Vehicles Using LS-OPT		DAIMLERCHRYSLER	
<h3>Application 2: Occupant Simulation Model</h3>		<ul style="list-style-type: none"> • Why is robustness important in crash? • Meta-Modeling theory: Separation of deterministic and random variation • Application (1): front impact model • Application (2): sled test model • Convergence studies • Conclusions / outlook 	
		<ul style="list-style-type: none"> ■ Sled test model for validation of occupant simulation ■ 123000 Elements in total (Beams/Shells/Solids) ■ Wallclock time per simulation: 9.5 hours on 16 cpus ■ 210 Runs for this study, including 30 “pure noise” runs (only numerical parameters are modified) 	
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Robustness Study of an LS-DYNA Occupant Simulation Model at DaimlerChrysler Commercial Vehicles Using LS-OPT		DAIMLERCHRYSLER	
<h3>Occupant Simulation Model</h3>		<ul style="list-style-type: none"> • Why is robustness important in crash? • Meta-Modeling theory: Separation of deterministic and random variation • Application (1): front impact model • Application (2): sled test model • Convergence studies • Conclusions / outlook 	
			
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Robustness Study of an LS-DYNA Occupant Simulation Model at DaimlerChrysler Commercial Vehicles Using LS-OPT		DAIMLERCHRYSLER	
<h3>Uncertainty Design Variables</h3>		<ul style="list-style-type: none"> • Why is robustness important in crash? • Meta-Modeling theory: Separation of deterministic and random variation • Application (1): front impact model • Application (2): sled test model • Convergence studies • Conclusions / outlook 	
<p>Slip Ring Friction sfric 1</p>	<p>Airbag Mass Flow scal_massflow</p>	<p>Steering Wheel rot_stwh</p>	<p>Dashboard young_alu x_transl z_transl</p>
<p>Pre-Tensioner preten</p> <p>Force Limit Retractor forcelimit</p>	<p>Slip Ring Friction sfric 2</p>	<p>Sled Acceleration scalaccel</p>	
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Robustness Study of an LS-DYNA Occupant Simulation Model at DaimlerChrysler Commercial Vehicles Using LS-OPT		DAIMLERCHRYSLER	
<h3>Responses: Standard Dummy Evaluations</h3>		<ul style="list-style-type: none"> • Why is robustness important in crash? • Meta-Modeling theory: Separation of deterministic and random variation • Application (1): front impact model • Application (2): sled test model • Convergence studies • Conclusions / outlook 	
<p>Head Impact Criterion HIC36</p>	<p>Chest Intrusion max_chest_intru</p>	<p>Chest Acceleration max_chest</p>	
<p>Belt Force Shoulder max_belt_force_shoulder</p> <p>Belt Force Pelvis max_belt_force_pelvis</p>	<p>Pelvis Acceleration max_pelvis</p>		
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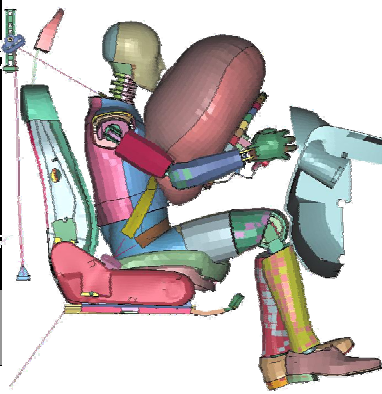
Robustness Study of an LS-DYNA Occupant Simulation Model at DaimlerChrysler Commercial Vehicles Using LS-OPT



Experimental Setup of the Robustness Studies (1)


- Why is robustness important in crash?
- Meta-Modeling theory: Separation of deterministic and random variation
- Application (1): front impact model
- Application (2): sled test model
- Convergence studies
- Conclusions / outlook

Variable	Nominal Value	Setup 1			Setup 2		
		Range for Response Surface		Standard Deviation for Meta-Model	Range for Response Surface		Standard Deviation for Meta-Model
		Min	Max		Min	Max	
scalaccel	1,00	0,95	1,05	0,03	0,90	1,10	0,05
sfri1	1,00	0,50	1,50	0,25	0,00	2,00	0,50
sfri2	1,00	0,50	1,50	0,25	0,00	2,00	0,50
preten	1,00	0,91	1,09	0,04	0,82	1,18	0,09
forcelimit	1,00	0,89	1,11	0,06	0,78	1,22	0,11
rot_stwh	-1,00	-1,10	-0,90	0,05	-1,19	-0,81	0,10
transl_x	0,00	-1,00	1,00	0,50	-2,00	2,00	1,00
transl_z	0,00	-1,00	1,00	0,50			
scalmassflow	1,00	0,90	1,10	0,05			
young_alu	1,00	0,90	1,10	0,05			



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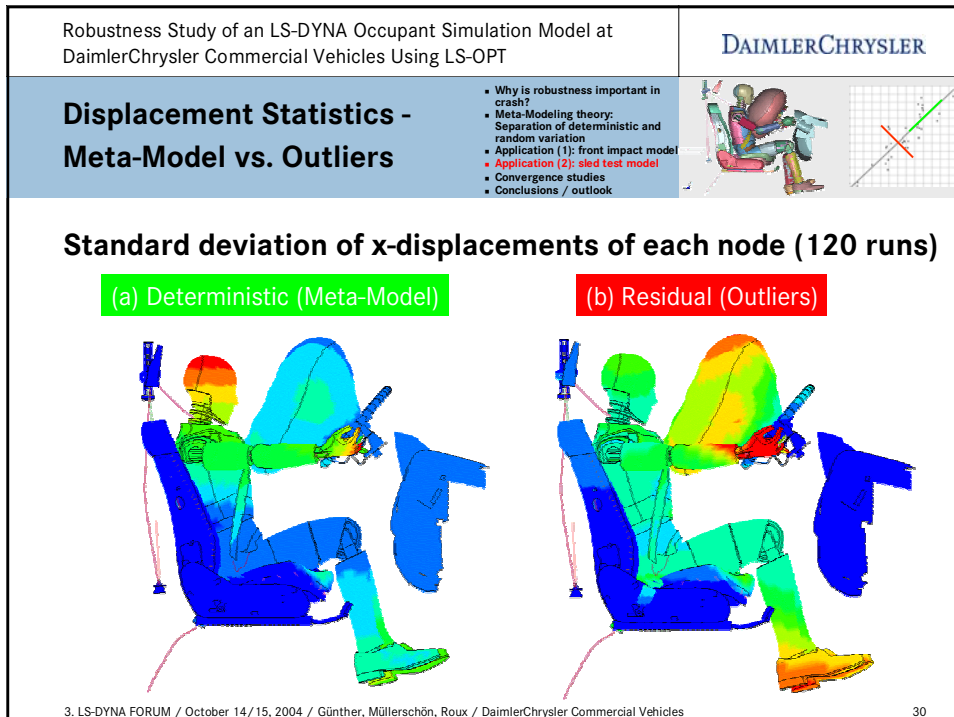
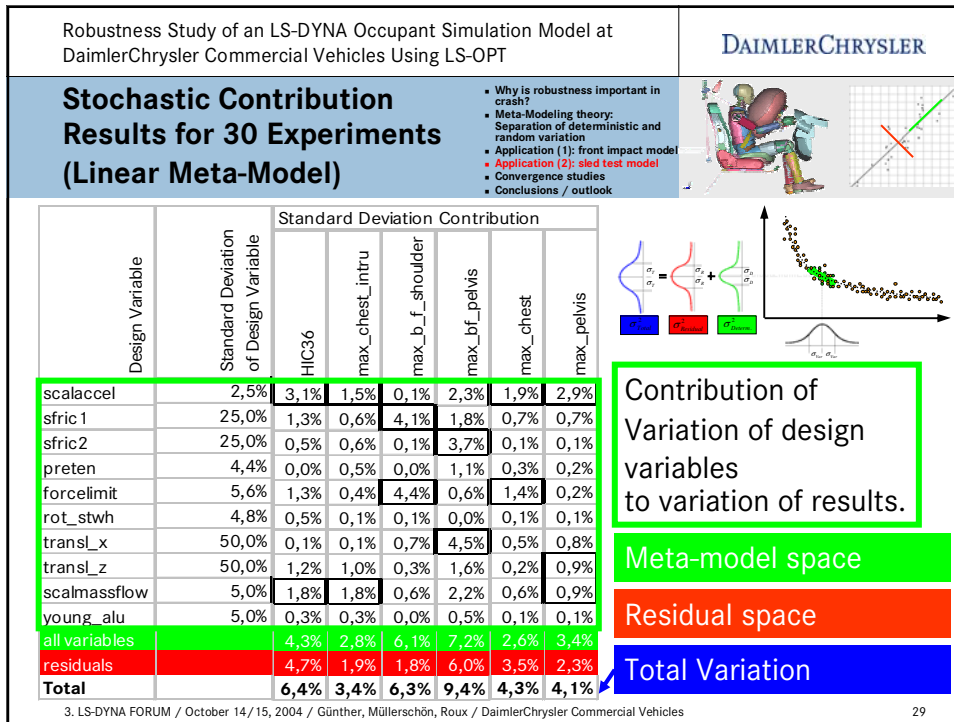


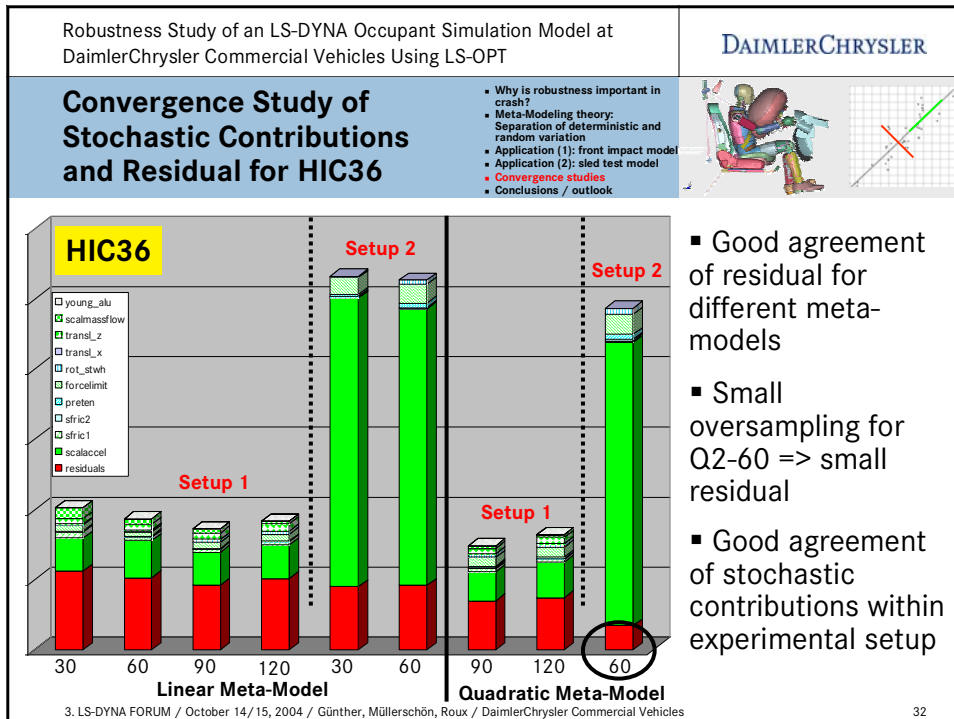
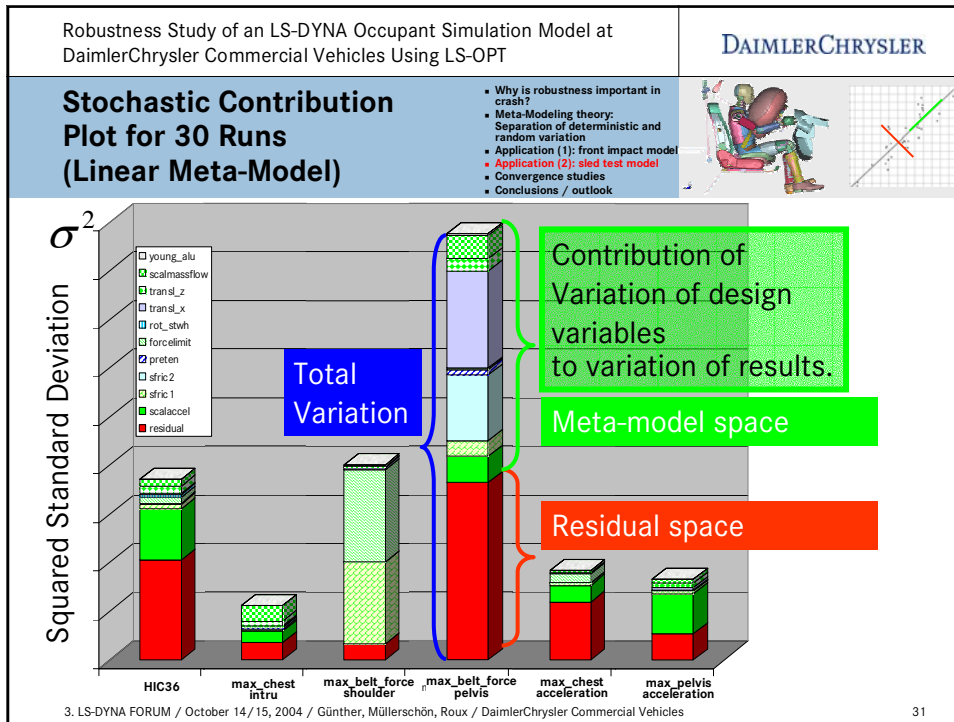
Experimental Setup of the Robustness Studies (2)

- Why is robustness important in crash?
- Meta-Modeling theory: Separation of deterministic and random variation
- Application (1): front impact model
- Application (2): sled test model
- Convergence studies
- Conclusions / outlook

Name of Robustness Study	Number of Experiments	Experiment Selection	Design Variables and Ranges	Meta-Model
L1-30	30	D-optimal for linear response surface	setup 1	linear
L1-60	60		setup 1	linear
L1-90	90		setup 1	linear
L1-120	120		setup 1	linear
L2-30	30		setup 2	linear
L2-60	60		setup 2	linear
Q1-90	90		setup 1	quadratic
Q1-120	120		setup 1	quadratic
Q2-60	60		setup 2	quadratic
Pure Noise	30		random	numerical parameters only (number of cpus, soft constraint, etc.)

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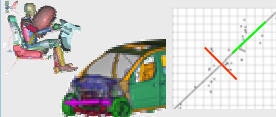




Robustness Study of an LS-DYNA Occupant Simulation Model at DaimlerChrysler Commercial Vehicles Using LS-OPT		DAIMLERCHRYSLER	
<h3>Convergence Study of Residual and Comparison to Pure Noise Residual</h3>		<ul style="list-style-type: none"> Why is robustness important in crash? Meta-Modeling theory: Separation of deterministic and random variation Application (1): front impact model Application (2): sled test model Convergence studies Conclusions / outlook 	
<p>Setup 1</p> <p>3. LS-DYNA FORUM / October 14/15, 2004 / Günther, Müllerschön, Roux / DaimlerChrysler Commercial Vehicles</p>		<ul style="list-style-type: none"> Good agreement of residual for different meta-models Neural Network residual shows best agreement with Pure Noise residual => worth investigating Question: similar noise in hardware tests? <p>33</p>	

Robustness Study of an LS-DYNA Occupant Simulation Model at DaimlerChrysler Commercial Vehicles Using LS-OPT		DAIMLERCHRYSLER	
<h3>Conclusions/Outlook</h3>		<ul style="list-style-type: none"> Why is robustness important in crash? Meta-Modeling theory: Separation of deterministic and random variation Application (1): front impact model Application (2): sled test model Convergence studies Conclusions / outlook 	
<ul style="list-style-type: none"> Meta-Modeling shows great promise to be used in all stages of the vehicle development process to test for robustness of crash relevant components. Random and predictable variation can be separated. Is the variation we found inherent in the physics of the problem, or in finite element modeling? Difficult to say, unless we conduct a statistically significant number of identical hardware tests. Choice of response surface merits further investigation. Neural networks seem quite promising. Additional information: Talk by Dr. Stander (LSTC) on Friday, "Application of Neural Networks in LS-OPT". References in conference proceedings 			
<p>3. LS-DYNA FORUM / October 14/15, 2004 / Günther, Müllerschön, Roux / DaimlerChrysler Commercial Vehicles</p>		<p>34</p>	

Robustness Study of an LS-DYNA Occupant Simulation Model at DaimlerChrysler Commercial Vehicles Using LS-OPT	DAIMLERCHRYSLER
Thank you for your attention!	<ul style="list-style-type: none"> • Why is robustness important in crash? • Meta-Modeling theory: Separation of deterministic and random variation • Application (1): front impact model • Application (2): sled test model • Convergence studies • Conclusions / outlook
	
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References	
<ul style="list-style-type: none"> ■ <i>Nondeterministic Analysis of Highly Nonlinear Structural Problems</i> Roux W., Stander N., Günther F., Müllerschön H., in preparation. ■ <i>Robustness Study of an LS-DYNA Occupant Simulation Model at DaimlerChrysler Commercial Vehicles using LS-OPT</i> Günther F., Müllerschön H., Roux W., LS-DYNA World Conference 2004, Dearborn, USA ■ <i>Robustness Study of a Front Impact Model</i> Günther F., Müllerschön H., Roux W., JAPAN LS-DYNA Users Conference 2003, Tokyo ■ <i>LS-OPT User's Manual Version 2</i> Stander N., Eggleston T., Craig K., Roux W. 	
3. LS-DYNA FORUM / October 14/15, 2004 / Günther, Müllerschön, Roux / DaimlerChrysler Commercial Vehicles	
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